



C2R2 MAX

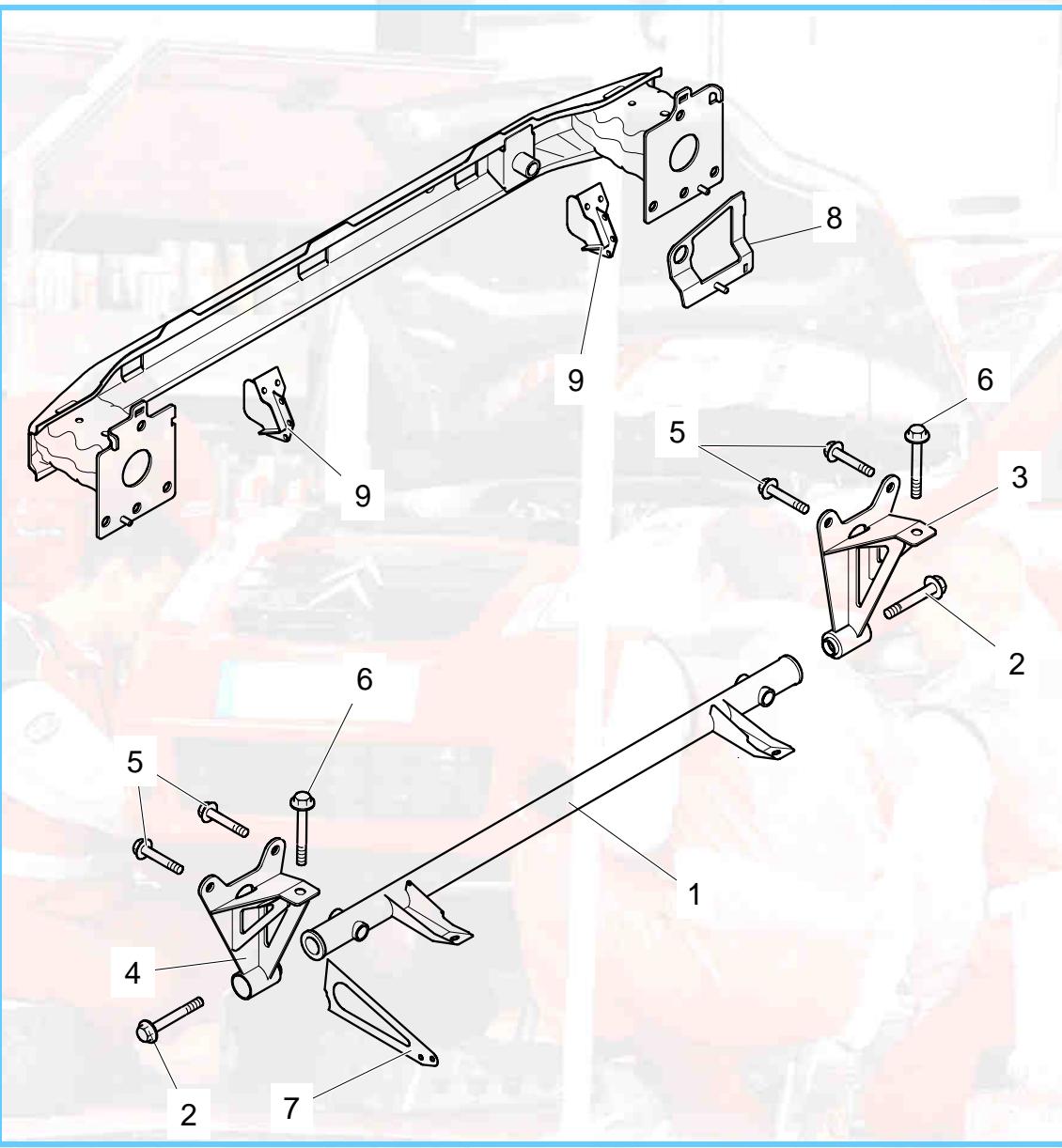
Version 02 – 02 April 2009

K3D **FRONT CROSSMEMBER**



C2R2MAX

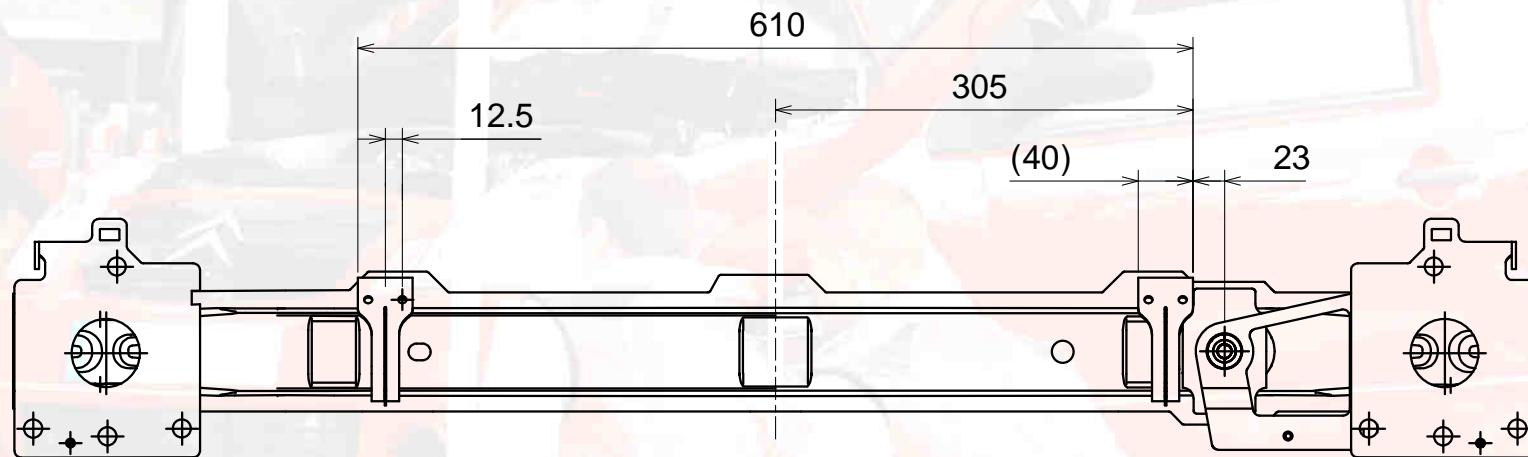
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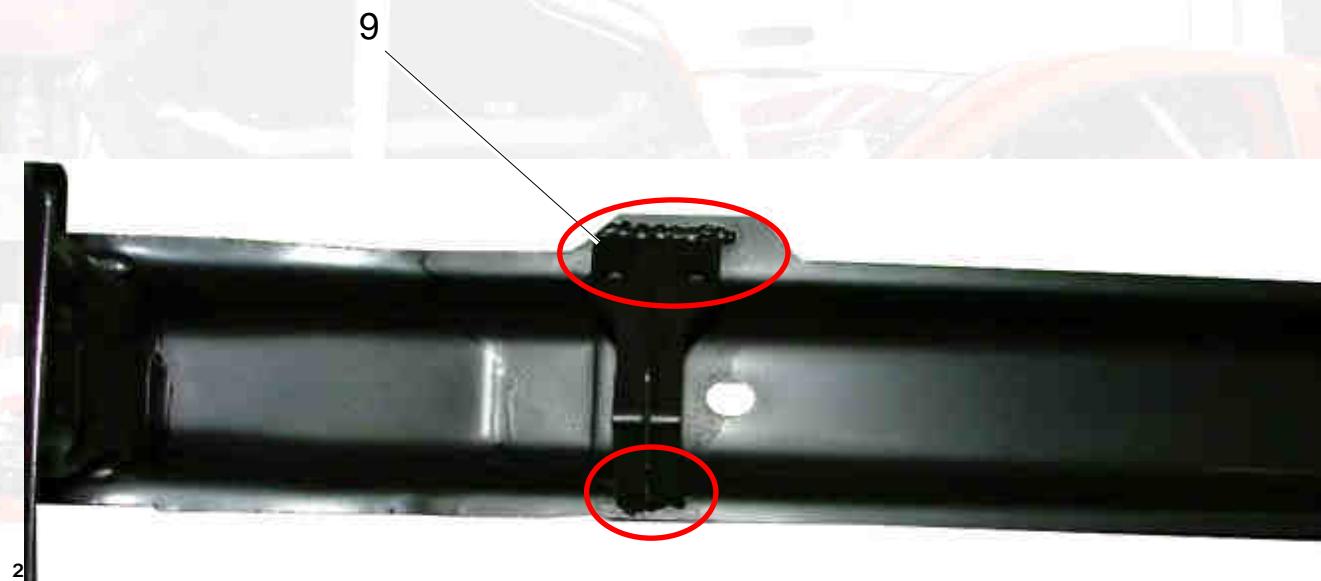
Ref	Part Number	Qty	Description
1	3K3D63092D	1	Lower crossmember
2	BCSP514417	2	Fixing screw, lower crossmember H Base M12x175 Lg35 ZN Cl10.9
3	2K3D62773A	1	Right bracket, lower crossmember
4	2K3D62774A	1	Left bracket, lower crossmember
5	BCSP6925P2	4	Horizontal bracket fixing screw H Base M8x125 Lg25 ZN Cl8.8
6	BCSP5132A7	2	Vertical bracket fixing screw H Washer M10x150 Lg25 ZN Cl8.8
7	2K3D63137A	1	Lower support gearbox oil cooler
8	2K3D63125B	1	Support plate, power steering oil cooler
9	2K3D63105B	2	Bracket for fixing radiator on crossmember
10			
11			
12			
13			
14			
15			

Preparation for the upper crossmember:

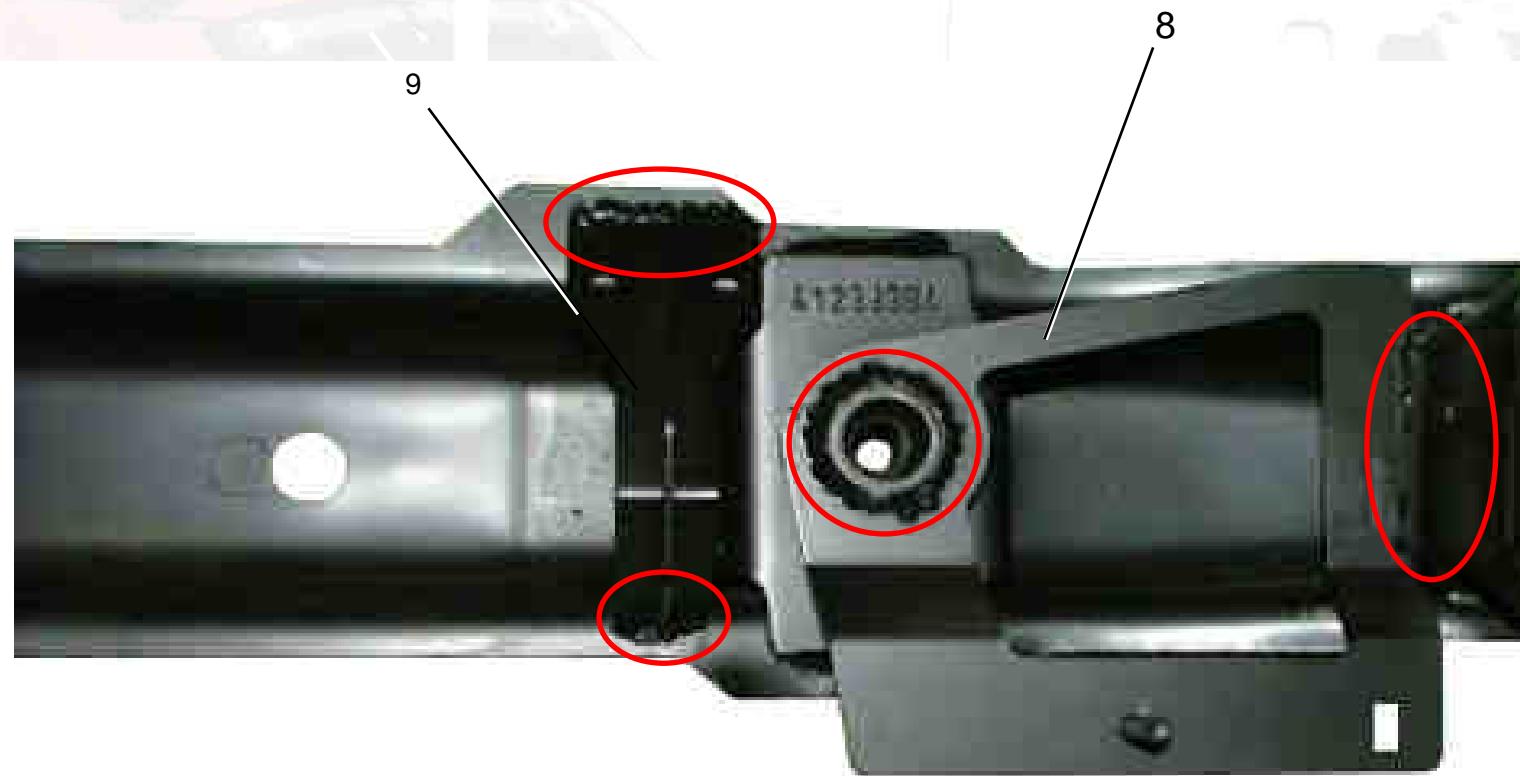
Positions and welds for the radiator fixing brackets and the power steering oil cooler support plate (see the diagram and photos below):



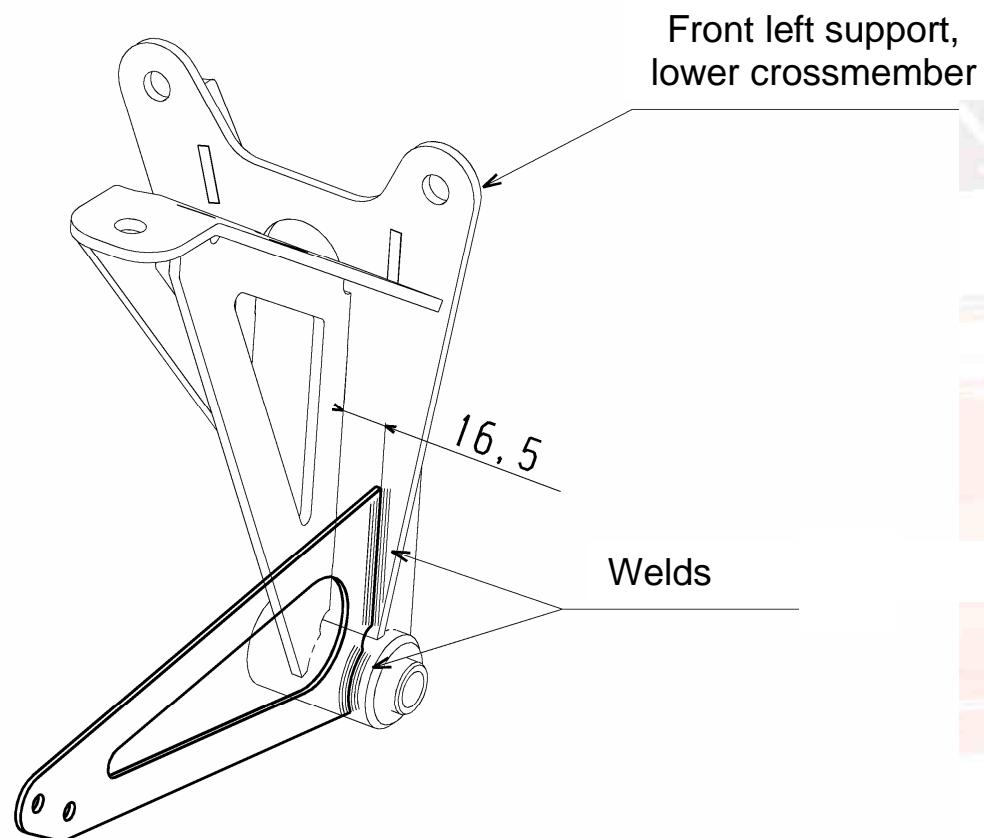
Details of the radiator fixing bracket (ref. 9), left side:



Details of the radiator fixing bracket (ref. 9) and power steering oil cooler fixing bracket (ref. 8), right side:



Welding for the oil cooler lower support (ref. 7) on the left bracket of the lower crossmember (ref. 4) :



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	<p>Horizontal bracket fixing screw (ref. 5)</p>	<p>3 m.kg 242</p>
	<p>Vertical bracket fixing screw (ref. 6)</p>	<p>3 m.kg 242</p>
	<p>Lower crossmember fixing screw (ref. 2)</p>	<p>6.5 m.kg 270</p>

K3D
FRONT
CROSSMEMBER



K
Body